



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2581

Job Sheet 177034



Part No: D2581

Job Qty: 24 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/24/18

Description:

Type: Stock

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		5/24/18	0.00	0.00	Start Up Waterjet		OK 18/05/18
100	Waterjet	24 pcs		5/24/18	0.00	1.17	Waterjet1		OK 18/05/18
120	QC	24 pcs		5/24/18	0.00	0.00	QC8		38
130	Brake NC	24 pcs		5/24/18	0.01	0.57	Brake NC 1		DAS 1-BS 38
140	QC	24 pcs		5/24/18	0.00	0.00	QC5		38
150	Packaging	24 pcs		5/24/18	0.00	0.00	Packaging3 Large Fab		OK 18-05-24
160	QC21-SA	24 Ea		5/24/18	0.00	0.00	QC21		38

Part Op 100 - 1-Cut as per Dwg D2581
Descriptions: 130 - Form as per dwg

MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.4488 sf (.0187 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	76	0

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DART
AEROSPACE

Container No: S068733



Part: D2581

Job No: 177034

Serial No/Batch: S068733

Revision:
Inspector:

Date: 05/06/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327		
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190		
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740		
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586		
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836		
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985		
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240		

Plex 5/4/18 1:25 PM Dart.Gagnon.Michelle